



# Product Support

8 Way MU | 6 Outlet  
Fitment & Setup Tips



# Content

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8 Outlet Metering System | 6 Way System | 1  
- Single Shoot

## 02

8 Outlet Metering System | 6 Way System  
- Double Shoot

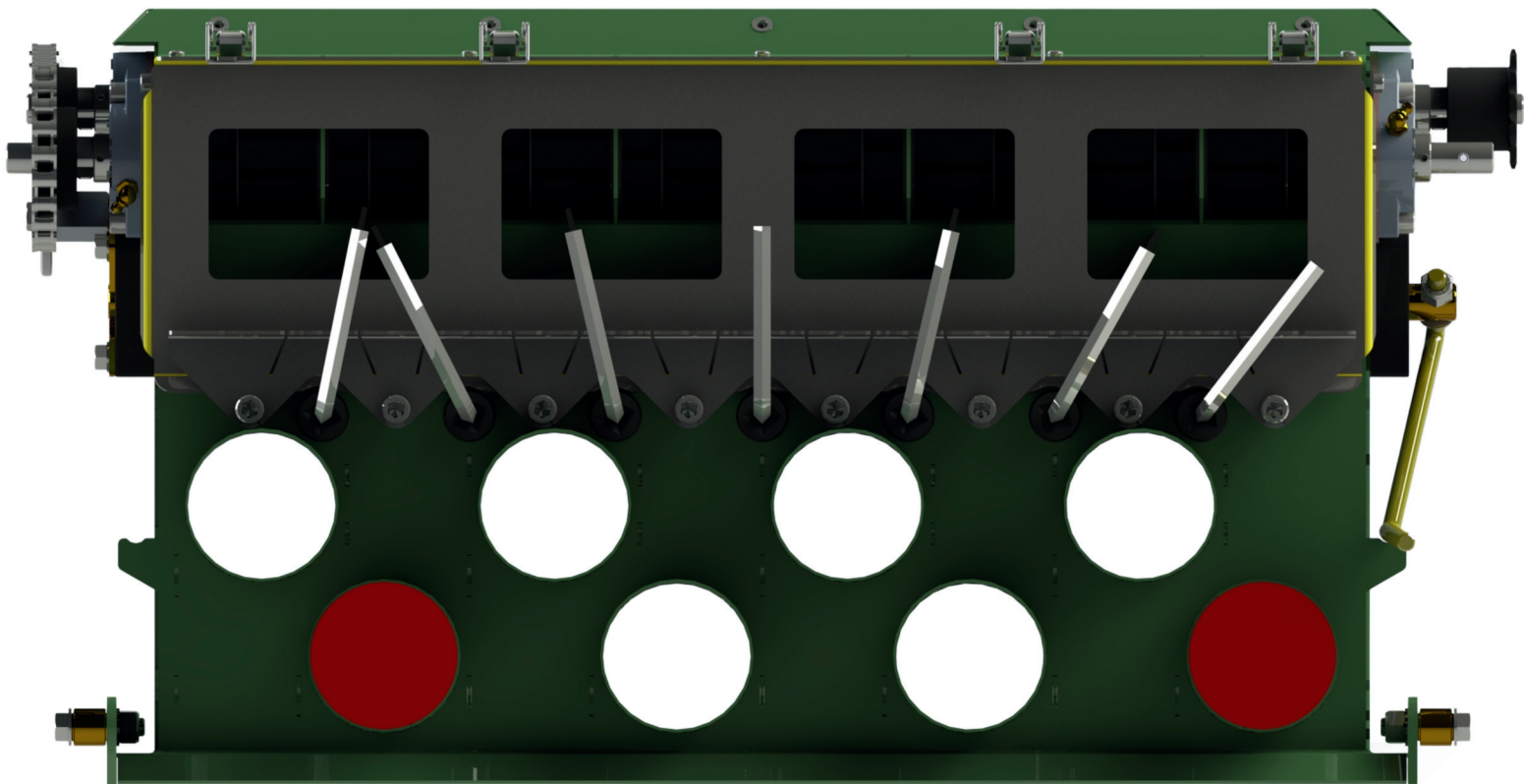
Operation as a 6 way Double Shoot System | 2,3  
**Option 1**

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**Option 2**

## Operation as a 6 way single Shoot System

For achieving 6 outlet single chute operation from an 8 way Metering Unit

- Arrange the vanes as per below
- Blank off the two unused lines using sponges in each of the metering units to ensure NO air flow in these lines
- If suitable/install caps at camlock assembly



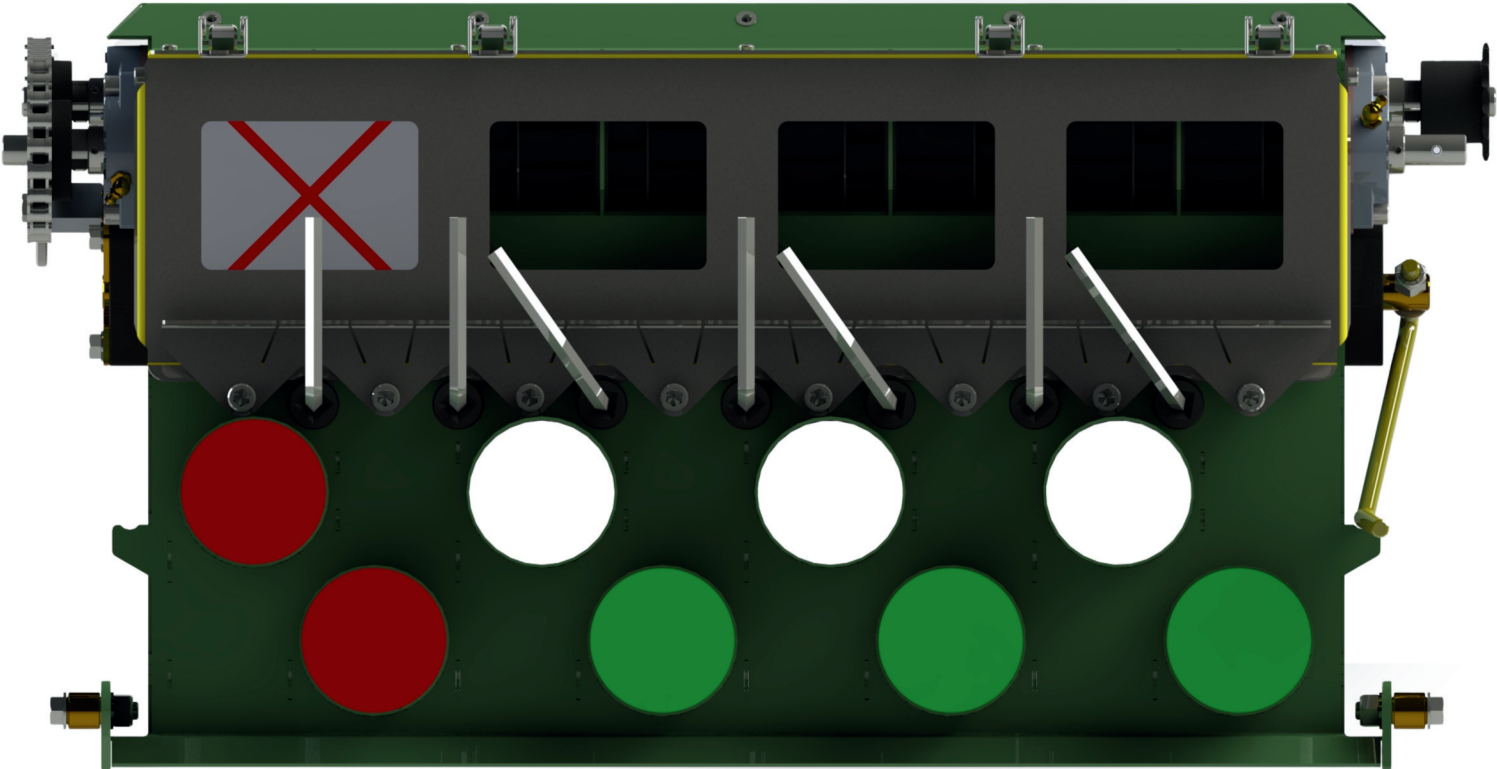
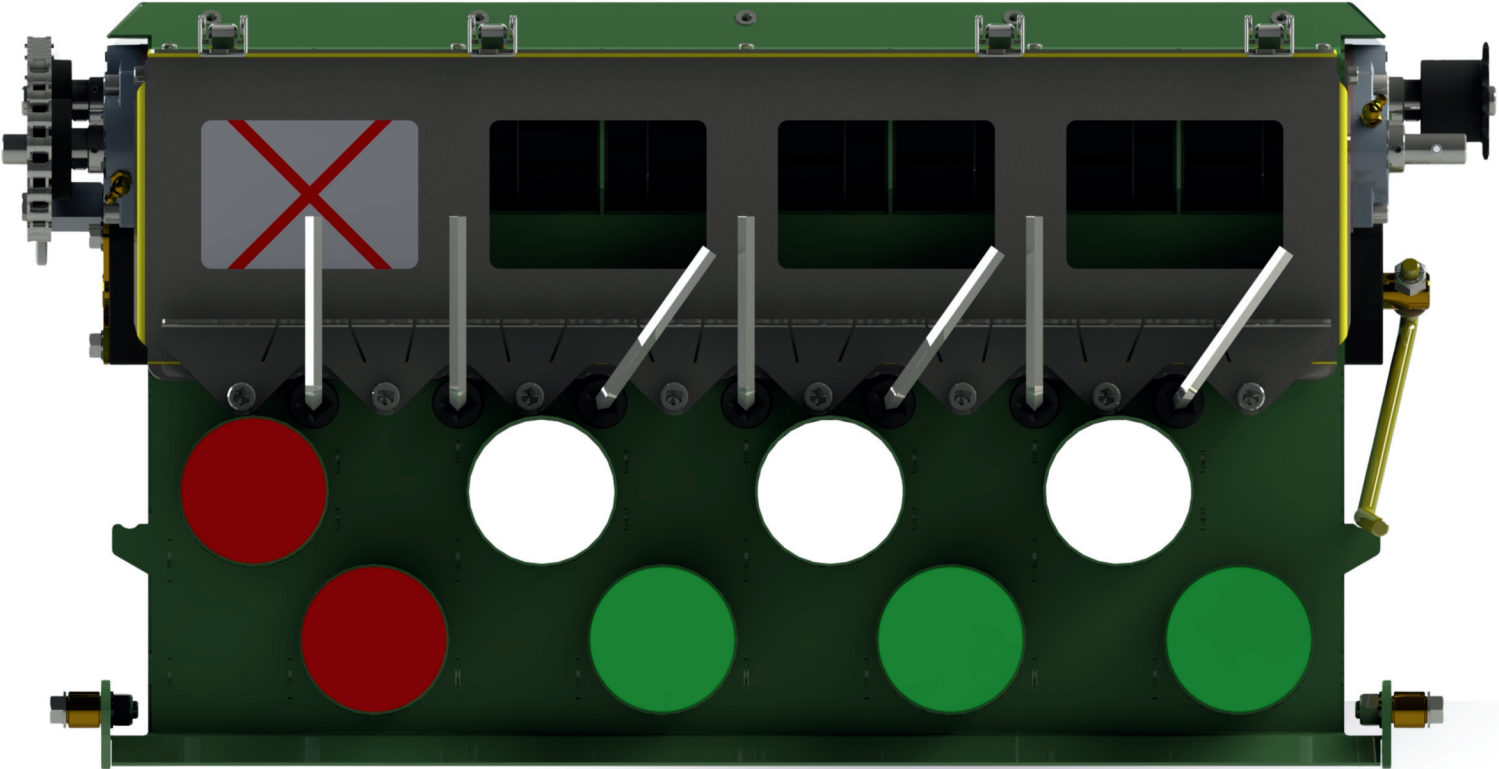
## Operation as a 6 way Double Shoot System | Option 1

For achieving 6 outlet double chute operation from an 8 way Metering Unit

- Remove the outer metering spool assembly and fit a 100% spool cover unit
  - Ensure the metering unit is 100% cleaned internally & externally pre this task
  - This will require diconnecting the drive chain / clip / sprocket / drive pin / sensor plate
  - Mark shaft position on each side with a marker pen
  - Loosen the shaft bearing locks on both sides and bearing bolts on one side
  - Slide the shaft assembly out so the spool assembly can be removed
  - Slide the shaft back into position
  - Ensure all spools are in the correct position
  - Retention bearing bolt/s and shaft holder onto the shaft
  - Check spool assembly is running correctly and freely
  - Refit drive chain assembly / sprocket / pin / spacer clip | ensure it is in the correct position and is running straight and freely
- Arrange the vanes as per images on the next page
- Blank off the two unused lines using sponges in each of the metering units to ensure NO air flow in these lines
- If suitable / install caps at camlock assembly

# 8 Outlet Metering System | 6 Way System - Single Shoot

## Operation as a 6 way Double Shoot System | Option 1 - Continued

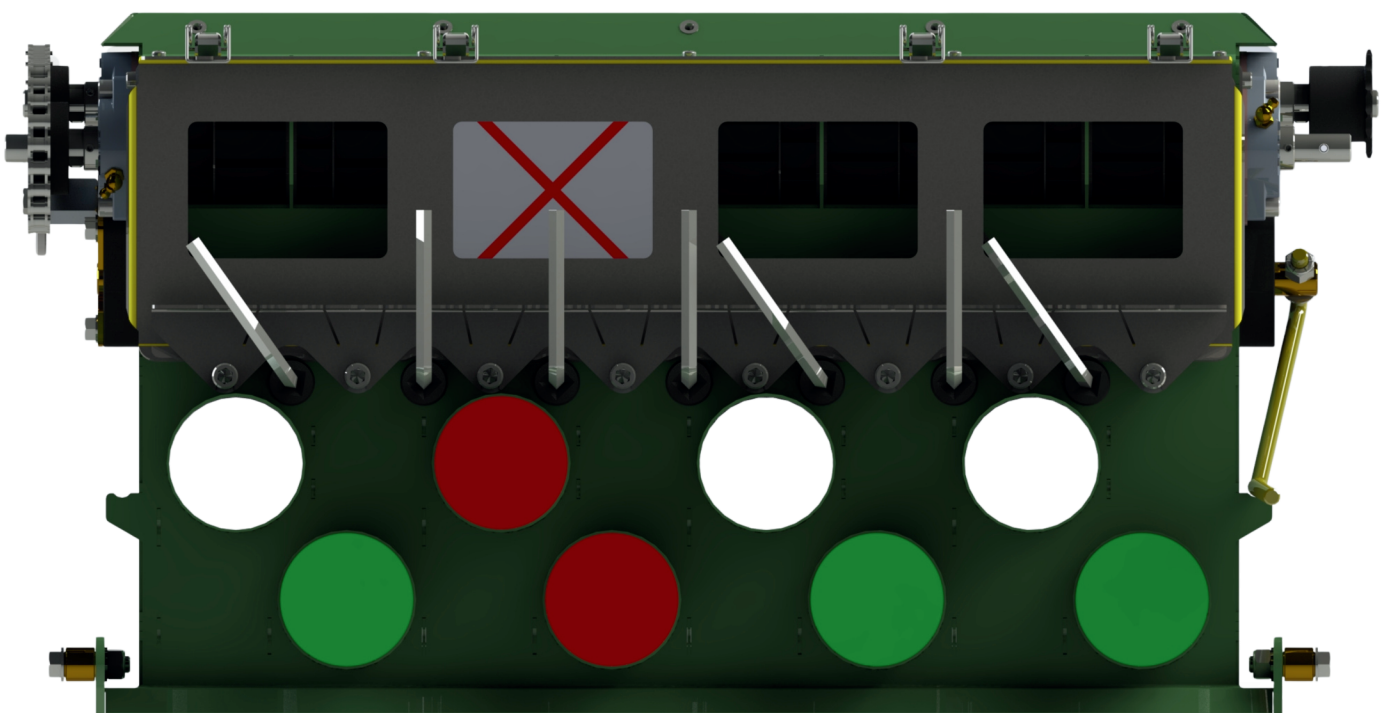


# 8 Outlet Metering System | 6 Way System - Double Shoot

## Operation as a 6 way Double Shoot System | Option 2

For achieving 6 outlet double chute operation from an 8 way Metering Unit

- Remove the inner metering spool assembly and fit a 100% spool cover unit
- Proceed to remove and fit the same as *OPTION 1* with the added process to ensure the outer spool assembly is fitted onto the shaft correctly
- *OPTION 2* moves the product draw from bin to the outside, to a more middle position / this allows for a more even product bin empty/usage.
- Arrange the vanes as per below | **Please note : Image for shoot position 2 is not shown**
- Blank off the two unused lines using sponges in each of the metering units to ensure NO air flow is in these lines
- If suitable / install caps at camlock assembly



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